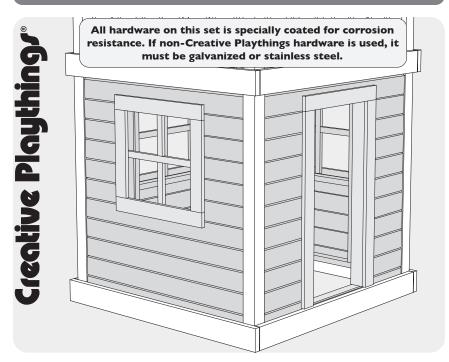
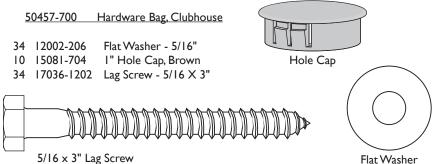
Clubhouse Installation



SPECIAL NOTES AND INSTRUCTIONS

This installation guide is for use with all models of the Clubhouse (listed at right). Each model uses four of the five panels, depending on the size of gym for which it is intended. While the illustrations in this guide may show different panels than those included in for a particular gym, the method of installation is the same. See the Instructions and Owner's Manual included with the Gym for more safety information and details on safe play Zones

Fasteners:



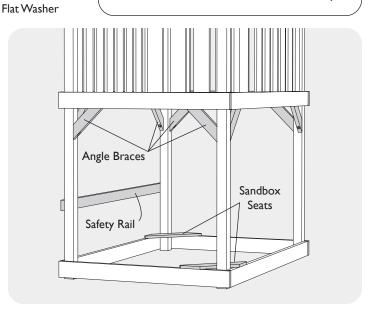
Wooden Parts: A - End Panel Assembly (Used on all Clubhouses) B - Side Window Panel Assembly (Used on small Clubhouses) C - Side Door Panel Assembly (Used on small Clubhouses) D - Long Window Panel Assembly (Used on large Clubhouses) E - Door & Window Assembly (Used on large Clubhouses) SK548-402 Williamsburg Clubhouse A 2 40456-402 End Panel Assembly 40457-402 Side Window Panel Assembly 40458-402 Side Door Panel Assembly SK549-402 Lexington Clubhouse A 2 40456-402 End Panel Assembly 40459-402 Long Window Panel Assembly

STEP ONE - Remove Parts

In preparation for installation, a number of parts must be removed from the tower. Remove the Safety Rail, Sandbox Seats and all eight Angle Braces. Retain the Hole Caps, none of the other parts will be re-used.

Remove any accessories that may get in the way during installation. Slides, Access Ladders, Ramps and Rock Walls can generally be left in place. Picnic Tables cannot be used with the Clubhouse. If the Gym includes a Play Floor, rest the Clubhouse on top of the Play Floor.

When building a new play-set with a Clubhouse, the Clubhouse should be installed early in the process, just after the Platform Supports and Stringers are installed.

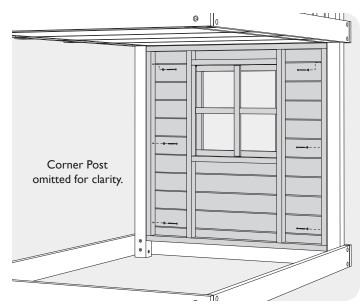


40460-402 Door & Window Assembly

STEP TWO - Install End Panel

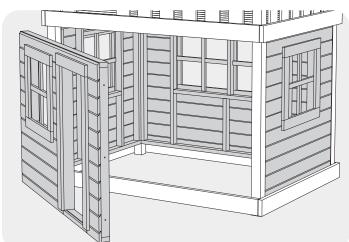
Fit an End Panel into the opening at the end of the Gym Tower as shown. The top of the End Panel should rest snugly against the bottom of the Platform Stringers. The back of the panel should be flush with the inside surface of the Corner Posts. If the fit is too tight it may help to loosen all of the fasteners connecting the Corner Posts to the Sandbox Sides and to the Platform Supports.

Fasten the Panel to the Corner Posts using three $5/16 \times 3$ " Lag Screws and Flat Washers, as shown. Bore pilot holes using a 1/4" diameter drill into the Corner Posts prior to applying the Lag Screws.



STEP THREE - Install the Remaining Panels

Install the remaining three Clubhouse Panels in the same manner used in the previous step. The Door Panel must be installed on the side opposite any swing accessories and away from any activities where traffic through the doorway will be in conflict.



STEP FOUR - Secure the Bottom of the Panels

If the Clubhouse Panels are resting on a Play Floor or platform deck, this step is unnecessary.

Secure the gym sandbox frame to the bottom rails of the Panels. Fasten short rails in two places and the longer rails in three places. Mark the outside of each 2x6 of the sandbox frame, approximately 18" from the corner posts and even with the heart of the bottom rail of the panel. On the longer rails make an additional mark approximately centered between the 18" marks. Make sure that any holes will not encounter hardware in the panel frame; if hardware is in the way, shift the mark a few inches left or right.

Using a sharp I" diameter spade bit, carefully drill a hole 1/2" deep at each mark. Follow with a 1/4" diameter pilot hole, 3" deep at the center of each I" hole. Fasten the sandbox frame to the panel bottom rails using $5/16 \times 3$ " Lag Screws with 5/16" Flat Washers.

In all cases, insert Hole Plugs into all counter-bored holes, including those in the Platform Sides where the Angle Braces were fastened.

